



Technical Tip
T7-09-0008

The Long Track Template, LONG TEMP-,2 108 SINGLE STUD, CENTER BELT pattern pictured below can be used to create the following patterns.

54 stud pattern on a 15 X 136" track you will move the template 18 times.

61 stud pattern on a 15 x 154" track move the template 20 times and on the last movement of the template to complete the track you will mark only the first pitch. The 2nd and 3rd pitches under the template will already be marked as this is where you started marking the track.

62 stud pattern on a 15 & 16 x 156" track move the template 20 times and on the last movement of the template to complete the track you will mark the first and second pitch only. The 3rd pitch under the template will already be marked as this is where you started marking the track.

To create the 54, 61 and 62 stud patterns you will use the 108 single stud center belt pattern from the Long Track Template Follow the same directions for the 54, 61 and 62 patterns. The difference will be the number of times the pattern is repeated/template moved to mark the entire track because of the different track lengths.

Refer to the picture on Woody's® Long Track Template. Note, the 108 single stud pattern has a specific sequence of letters.

Note: ***A PITCH is the space between each lug row.***

1) This Long-Temp-2 template will accommodate 15" & 16" wide tracks. At the ends of each lug slot a portion of the template is outlined in a black dotted line.

- To fit a 15" wide track leave the dotted outlined area intact.

If the black dotted outlined area has been removed, the modified template should not be used on 15" wide track widths

- To fit a 16" wide track remove the outlined area.

2) Remove the pre-punched knockouts adjacent to the X's and V's on the Long Temp 2.

3) Place the template on the track. This template will cover 3 pitches with the lugs protruding through

4.) Begin marking with a Woody's® Track Marker ONLY the X's and V's that apply to this special pattern. Starting with the first pitch covered by the template mark the X on the left side, on the second pitch mark the X on the right side on the last pitch mark the X on the left side.

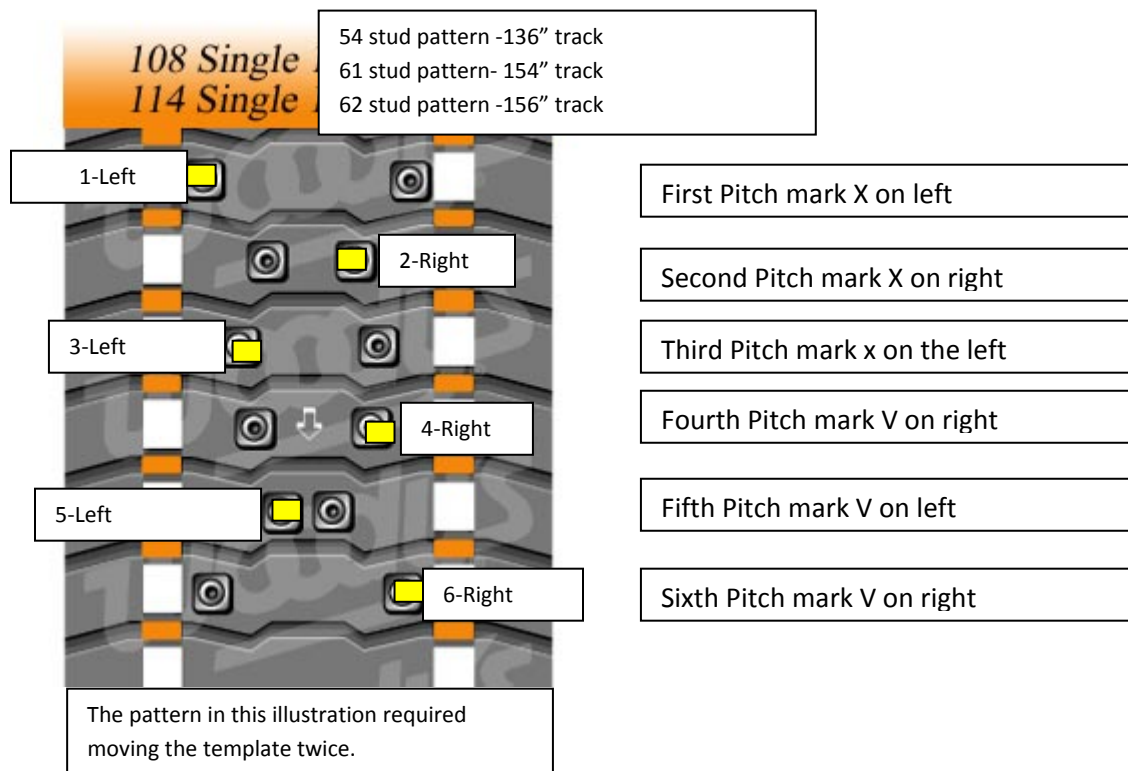
5) Move the template to cover the next 3 pitches. On the fourth pitch of this pattern mark the V on the right side then mark the V on the left side on the 5th pitch and the V right side on the next pitch

6) You should have 6 stud locations marked on your track, one stud per pitch for six pitches. See the illustration below.

7. Continue to move the template 3 pitches marking the X's and V's in an alternating pattern until every pitch of the entire track has a mark indicating one stud placement.

Depending on what track you have you might end up with two studs on the same side when finished. That is OK because you still have one stud every bar and it will still be balanced.

If you have any questions about marking this pattern, contact Woody's tech line.



- a. NOTE: If installing Angled Digger® support plates, the hole(s) for drilling will be offset from the original pattern holes marked. Center the Angled Digger® support plate between the lugs over the original pattern marked. Create a new offset mark for drilling in the center of the hole of the Angled Digger® support plate. Refer to the Angled Digger® Support Plate Installation instructions included in the package.

WARNING Review the snowmobile and track manufacturer's studding recommendations in your owner's manual. You may void your warranty if their recommendations are not followed. You must read and understand these instructions before drilling holes in your track, if you have any questions contact Woody's through the methods listed at the bottom of the page

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